GENERAL M&H AWWA C508 STANDARD SWING CHECK VALVES

- Style 59-02 plain / 159-Lever & Weight / 259-02 Lever & Spring
- Sizes 2" Through 36"
- ♦ Water / Sewage Service

M&H Swing Check valves are widely specified by engineers and operating personnel. They are well proportioned and sturdily constructed - provide the ideal answer wherever check valves are needed in water and waste treatment plants.

The valve clapper swings open to allow a "Full Waterway Flow" through the valve equal to the nominal diameter of the pipe. The clapper operates freely and opens or closes in accordance with the direction of flow. Clappers for valves 2", 2.5", and 3" are bronze. Clappers for valves 4" through 12" are cast iron, bronze-faced. Rubber faced clappers are available on all check valves 2 ½" thru 12" and standard on 14" through 36". For optimum performance, rubber faced clappers are recommended on all check valves 14" and larger.

Three types of M&H Check Valves are manufactured. First, the plain swing check valve which opens by line pressure and flow, and closes by gravity under a no flow condition; the clapper is lowered when the flow drops or reverses direction. The second type is outside lever-and-weight and the third type is outside lever-and-spring. These refinements are desirable to accomplish quicker closing and to minimize slamming where conditions of rapid flow reversal are encountered.

Plain, Lever and Weight, and Lever and Spring designs can be used for vertical installation. Lever-and-weight type check valves for horizontal installations require the lever arm close to parallel to the run of the pipe and the weight on the downstream side of the clapper for quick closing. For vertical installation of lever-and-weight valves, the lever arm is moved to a position perpendicular to the run of the pipe, to assist in closing.

Either lever-and-weight or lever-and-spring check valves are adjustable. Both types require field adjustment to best meet particular operating conditions. Unless otherwise ordered, the lever-and-weight or the lever-and-spring is placed on the right hand side when facing the valve inlet. Under conditions of extreme rapid flow reversal, check valves with dual lever arms can be supplied.

Stainless steel hinge pins are featured in all sizes. Check Valves 2"-12" have O-ring sealed side plugs. Levered valves use a fiber packing in its gland housing. Lever-and-weight or lever-and-spring type check valves sizes 14" through 36" using packing are regularly supplied with hinge pin extended through bronze bushing and with outside glands and rubber faced clappers.

Flanged end, increasing check valves are also available in plain, lever-and-spring or lever-and-weight configurations. These valves provide size reduction and eliminate requirements for special adapters or fittings. Increasing check valves are most often used on pump discharge outlets such as package lift stations.

Note: When lever-and-weight or lever-and-spring check valves are to be specified or used, we recommend lever-and-spring over lever-and-weight for all 14" and larger. In addition, rubber faced clappers should be used. As stated in AWWA C508, "Conditions of water hammer, hydraulic pulsation, and excessive operating noise are results of system design rather than valve design and are beyond the scope of this standard and require special design and construction considerations."

Note:

It is generally recommended that when using M&H swing check valves that you locate the valve at least 5 pipe diameters downstream from any flow disturbance or obstruction (valve, pump, elbow, reducer, etc.). Turbulence close to the check valve may result in valve "chatter" resulting in premature failure of the check valve.

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STYLE NUMBERS (2"-36") M&H AWWA C508 STANDARD SWING CHECK VALVES

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Lever & Spring—Rubber Faced—With Limit Switch2"-12"259-02ALSCV-A1-LSLever & Spring—Bronze Faced2"-12"259-02CV-A1-LSLever & Spring—Bronze Faced—With Limit Switch2"-12"259-02LSCV-A1-LS4"-36" STANDARD CHECKS2"-12"259-02ALCV-A1Lever & Weight—Rubber Faced14"-36"59-02ALCV-A1Lever & Weight—Rubber Faced14"-36"159-02ALCV-A1Lever & Weight—Rubber Faced—With Limit Switch14"-36"159-02ALSLCV-A1Lever & Weight—Rubber Faced—With Dual Arm14"-36"159-02ADLCV-A1Lever & Spring—Rubber Faced14"-36"259-02ALCV-A1Lever & Spring—Rubber Faced14"-36"259-02ALCV-A1	Leve	r & Weight-Bronze Faced-	–With Dual Arm	6"-12"	159-02D	CV-A1-LW	
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Lever & SpringBronze FacedWith Limit Switch2"-12"259-02LSCV-A1-LS4"-36" STANDARD CHECKSPlain / Swing CheckRubber Faced14"-36"59-02ALCV-A1Lever & WeightRubber Faced14"-36"159-02ALCV-A1Lever & WeightRubber Faced14"-36"159-02ALSLCV-A1Lever & WeightRubber Faced14"-36"159-02ALSLCV-A1Lever & WeightRubber Faced14"-36"159-02ADLCV-A1Lever & SpringRubber Faced14"-36"259-02ALCV-A1Lever & SpringRubber Faced14"-36"259-02ALCV-A1Lever & SpringRubber Faced14"-36"259-02ALSLCV-A1	Leve	r & Spring—Rubber Faced—	-With Limit Switch	2"-12"	259-02A	LS CV-A1-LS	
4"-36"STANDARD CHECKSPlain / Swing CheckRubber Faced14"-36"59-02ALCV-A1.ever & Weight—Rubber Faced14"-36"159-02ALCV-A1.ever & Weight—Rubber Faced—With Limit Switch14"-36"159-02ALSLCV-A1.ever & Weight—Rubber Faced—With Dual Arm14"-36"159-02ADLCV-A1.ever & Spring—Rubber Faced14"-36"259-02ADLCV-A1.ever & Spring—Rubber Faced—With Limit Switch14"-36"259-02ALCV-A1	Leve	r & Spring—Bronze Faced		2"-12"	259-02	CV-A1-LS	
Plain / Swing CheckRubber Faced14"-36"59-02ALCV-A1Lever & Weight—Rubber Faced14"-36"159-02ALCV-A1Lever & Weight—Rubber Faced—With Limit Switch14"-36"159-02ALSLCV-A1Lever & Weight—Rubber Faced—With Dual Arm14"-36"159-02ADLCV-A1Lever & Spring—Rubber Faced14"-36"259-02ALCV-A1Lever & Spring—Rubber Faced—With Limit Switch14"-36"259-02ALSLCV-A1	Leve	r & Spring—Bronze Faced—	-With Limit Switch	2"-12"	259-02LS	S CV-A1-LS	
Lever & Weight—Rubber Faced14"-36"159-02ALCV-A1Lever & Weight—Rubber Faced—With Limit Switch14"-36"159-02ALSLCV-A1Lever & Weight—Rubber Faced—With Dual Arm14"-36"159-02ADLCV-A1Lever & Spring—Rubber Faced14"-36"259-02ALCV-A1Lever & Spring—Rubber Faced—With Limit Switch14"-36"259-02ALSLCV-A1	<u>14"-</u>	36" STANDARD CHECKS					
Lever & Weight—Rubber Faced—With Limit Switch14"-36"159-02ALSLCV-A1Lever & Weight—Rubber Faced—With Dual Arm14"-36"159-02ADLCV-A1Lever & Spring—Rubber Faced14"-36"259-02ALCV-A1Lever & Spring—Rubber Faced—With Limit Switch14"-36"259-02ALSLCV-A1	Plair	/ Swing CheckRubber Fac	ced	14"-36"	59-02A	LCV-A1	
Lever & Weight—Rubber Faced—With Dual Arm14"-36"159-02ADLCV-A1Lever & Spring—Rubber Faced14"-36"259-02ALCV-A1Lever & Spring—Rubber Faced—With Limit Switch14"-36"259-02ALSLCV-A1	Leve	r & Weight—Rubber Faced		14"-36"	159-02A	LCV-A1	
Lever & Weight—Rubber Faced—With Dual Arm14"-36"159-02ADLCV-A1Lever & Spring—Rubber Faced14"-36"259-02ALCV-A1Lever & Spring—Rubber Faced—With Limit Switch14"-36"259-02ALSLCV-A1	Leve	r & Weight—Rubber Faced-	-With Limit Switch	14"-36"	159-02A	LS LCV-A1	
Lever & Spring—Rubber Faced—With Limit Switch 14"-36" 259-02ALS LCV-A1				14"-36"	159-02A	D LCV-A1	
	Leve	r & Spring—Rubber Faced		14"-36"	259-02A	LCV-A1	
Lever & Spring—Rubber Faced—With Dual Arm 14"-36" 259-02AD LCV-A1	Leve	r & Spring—Rubber Faced—	-With Limit Switch	14"-36"	259-02A		
	Leve	er & Spring—Rubber Faced—	-With Dual Arm	14"-36"	259-02A	D LCV-A1	

Note: In addition to Dual Arms, Limit Switches & Tapped Cover, M&H also can provide check valves with special coatings and tapped bosses. See drawing CV-TB for location and sizes of tapped bosses.

Note:

It is generally recommended that when using M&H swing check valves that you locate the valve at least 5 pipe diameters downstream from any flow disturbance or obstruction (valve, pump, elbow, reducer, etc.). Turbulence close to the check valve may result in valve "chatter" resulting in premature failure of the check valve.

As stated in AWWA C508, "Conditions of water hammer, hydraulic pulsation, and excessive operating noise are results of system design rather than valve design and are beyond the scope of this standard and require special design and construction considerations."

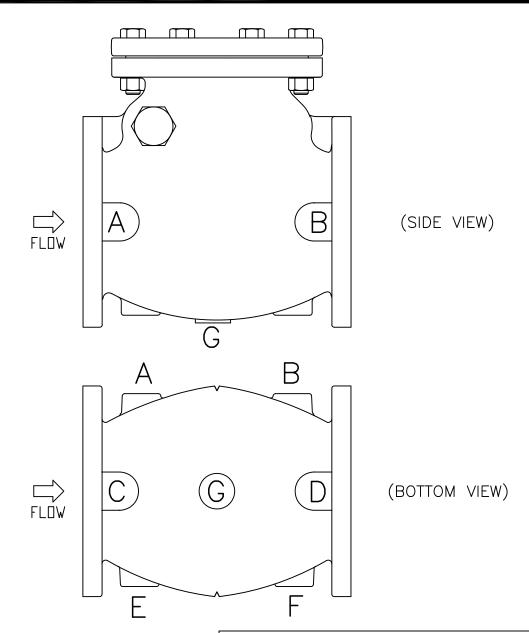
September 1, 2012 / C508 Check Valves

SUGGESTED SPECIFICATIONS M&H AWWA C508 STANDARD SWING CHECK VALVES

- Style 59-02 plain / 159-Lever & Weight / 259-02 Lever & Spring
- ♦ Sizes 2" Through 36"
- ♦ Water / Sewage Service

GENERAL	Check Valves shall be all iron body, bronze mounted, full opening swing type. Valve clapper shall swing full open permitting a "full flow" thru the valve equal to the nominal pipe diameter. They shall comply with AWWA Standard C-508 latest revision.
RATING	Check Valves (2" through 12") shall be rated at 200 psi water working pressure, 400 psi hydrostatic test for structural soundness. Check valves (14" through 36") shall be rated at 150 psi water working pressure, 300 psi hydrostatic test. Pressure testing shall be done in accordance with AWWA C508.
END CONFIGURAT	Check Valves shall be furnished with 125# ANSI flanged end connections.
MATERIALS	All cast iron shall conform to ASTM-A-126 Class B. Casting shall be clean and sound without defects that will impair their service.
	Clappers 2"-3" shall be bronze. Clappers 4"-12 shall be faced with bronze or rubber. Clappers 14"-36" shall be rubber faced.
	Body Rings / Seats shall be bronze.
	Hinge pins shall be 18-8 stainless steel with bronze side plugs (2"-12"), or packing with a Ductile Iron packing gland with 18-8 fasteners (14"-36").
DESIGN	Check Valves shall be constructed to permit top entry for complete removal of internal components without removing the valve from the line.
	Plain Check Valves 2"-12" shall have O-ring sealed side plugs. Levered Check Valves in all sizes shall have conventional packing & packing gland design.
	When specified, for application conditions of rapid flow reversal or vertical installation, check valve shall be equipped with adjustable outside lever & spring or lever & weight to accomplish faster closing and to minimize slamming effect.
	All valves 14" and larger shall have extended hinge pins for future addition of levers and springs if required. Valves shall be suitable for installation in either horizontal or vertical position.
COATING	The inside and outside of all valves, together with the working parts except bronze and machined surfaces, shall be coated in accordance with AWWA standards.
MARKINGS	Markings shall be in accordance with AWWA C-508 and shall include size, working pressure, cast arrow to indicate direction of flow, name of manufacturer, and year of manufacture.
downstream fro	recommended that when using M&H swing check valves that you locate the valve at least 5 pipe diameters om any flow disturbance or obstruction (valve, pump, elbow, reducer, etc.). Turbulence close to the check It in valve "chatter" resulting in premature failure of the check valve.

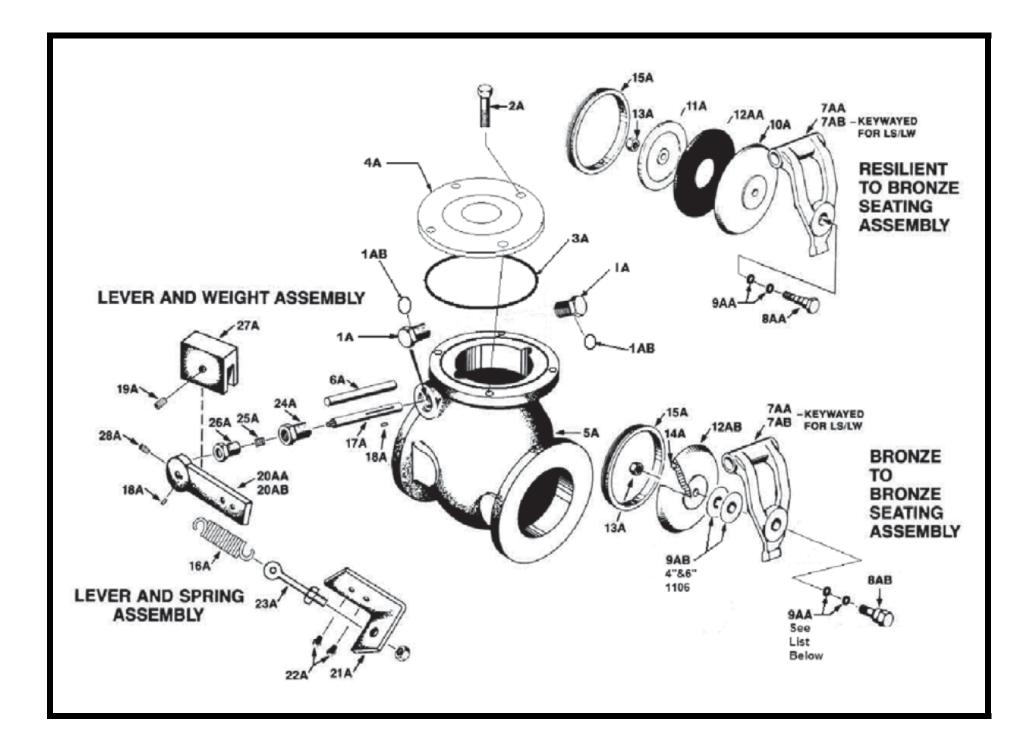
September 1, 2012 / C508 Check Valves

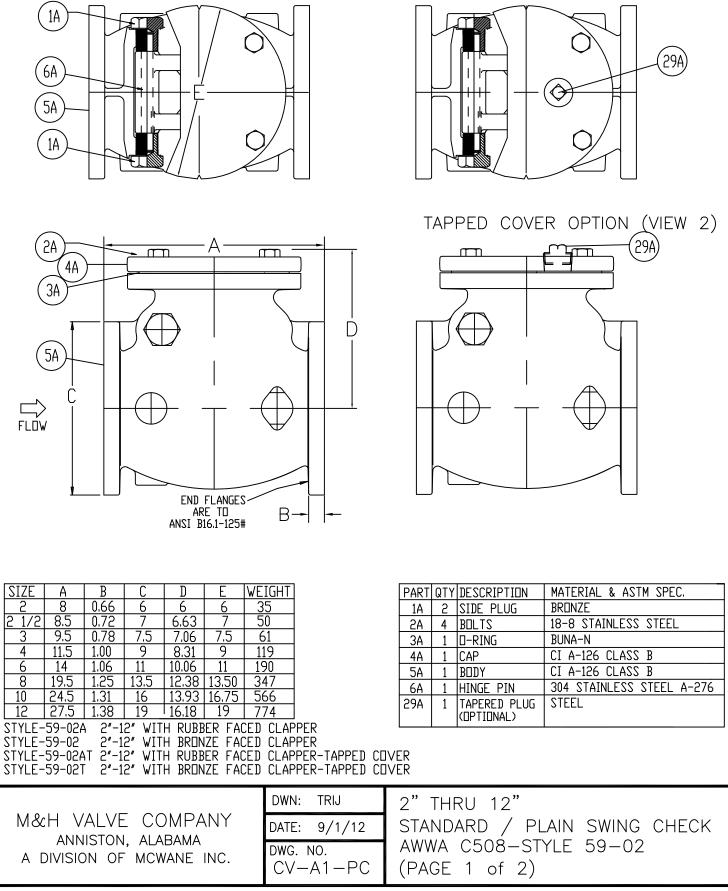


When ordering Check Valves tapped for bypass or drain, specify exact location and size of tap using letters above for boss designation. These locations of drain and by-pass tappings conform to the Manufacturers Standardization Society Specification SP-45-1953

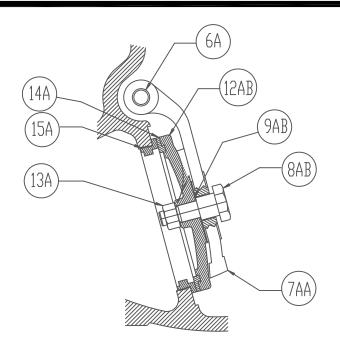
AWWA SWING CHECK VALVES MAXIMUM TAP SIZE FOR BOSS LOCATIONS SIZE А В С Ε F D G 0.75 0.75 0.75 NA 2 NA NA NA 2.5 0.75 0.75 0.75 NA 0.75 0.75 NA 0.75 0.75 0.75 0.75 0.75 3 NA NA 4 1.25 1.25 1 1 1 1 NA 1.25 1.25 1.25 1.25 1.25 1.25 6 NA 8 1.25 1.25 2 2 2 0.75 2 2 2 1.25 1.25 10 2 2 0.75 12 1.25 1.25 2 2 2 2 0.75

	DWN: TRIJ	
ANNISTON ALABAMA	DATE: 9/1/12 DWG. NO. CV—TB	SWING CHECK VALVES (ALL STYLES) AWWA C508 LOCATION AND DIMENSIONS OF TAPPING BOSSES

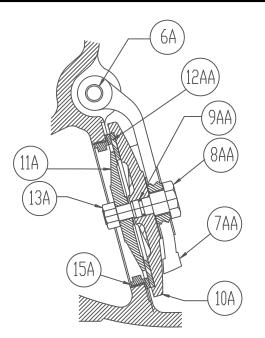




TAPPED COVER OPTION (VIEW 1)

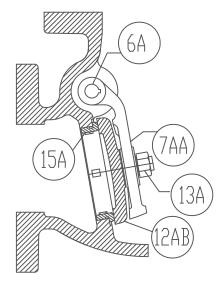


	The Tenth offeon phanee office proof hoofinger					
6A	1	HINGE PIN	STAINLESS STEEL A-276 (304)			
7AA	1	HINGE	DUCTILE IRON A-536			
8AB	1	DISC BOLT	(4"-8") STEEL(10"-12") BRONZE			
9AB	2	DISC BOLT WASHER (4"-8")				
12AB	1	DISC	CAST IRON A-126 CLASS B			
13A	1	DISC NUT	18-8 STAINLESS STEEL			
14A	1	DISC RING	BRONZE			
15A	1	SEAT RING	BRONZE			



4"-12" PLAIN CHECK BRINZE SEATED DISC ASSEMBLY 4"-12" PLAIN CHECK RESILIENT SEATED DISC ASSEMBLY

6A	1	HINGE PIN	STAINLESS STEEL A-276 (304)	
7AA	1	HINGE	DUCTILE IRON A-536	
8AA	1	DISC BOLT	(4"-8") STEEL(10"-12") BRONZE	
9AA	1	DISC BOLT D-RING (10",12")	SYNTHETIC RUBBER	
10A	1	DISC HOLDER	CAST IREN A-126 CLASS B	
11A	1	DISC PLATE	BRONZE	
12AA	1	DISC	NITRILE (BUNA N) RUBBER	
13A	1	DISC NUT	18-8 STAINLESS STEEL	
15A	1	SEAT RING	BRONZE	

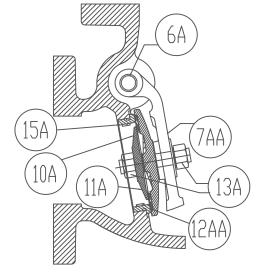


6A	1	HINGE PIN	STAINLESS STEEL A-276 (304)
7AA	1	HINGE	BRONZE
12AB	1	DISC	BRONZE
		(WITH INTEGRAL DISC BOLT)	
13A	1	DISC NUT	18-8 STAINLESS STEEL
15A	1	SEAT RING	BRONZE

M&H VALVE COMPANY

ANNISTON, ALABAMA

A DIVISION OF MCWANE INC.



2"-3" PLAIN CHECK BRONZE SEATED DISC ASSEMBLY 2"-3" PLAIN CHECK RESILIENT SEATED DISC ASSEMBLY

6A	1	HINGE PIN	STAINLESS STEEL A-276 (304)
7AA	1	HINGE	BRONZE
10A	1	DISC HOLDER (WITH	BRONZE
		INTEGRAL DISC BOLT)	
11A	1	DISC PLATE	BRONZE
12AA	1	DISC	NITRILE (BUNA N) RUBBER
13A	2	DISC NUT	18-8 STAINLESS STEEL
15A	1	SEAT RING	BRONZE

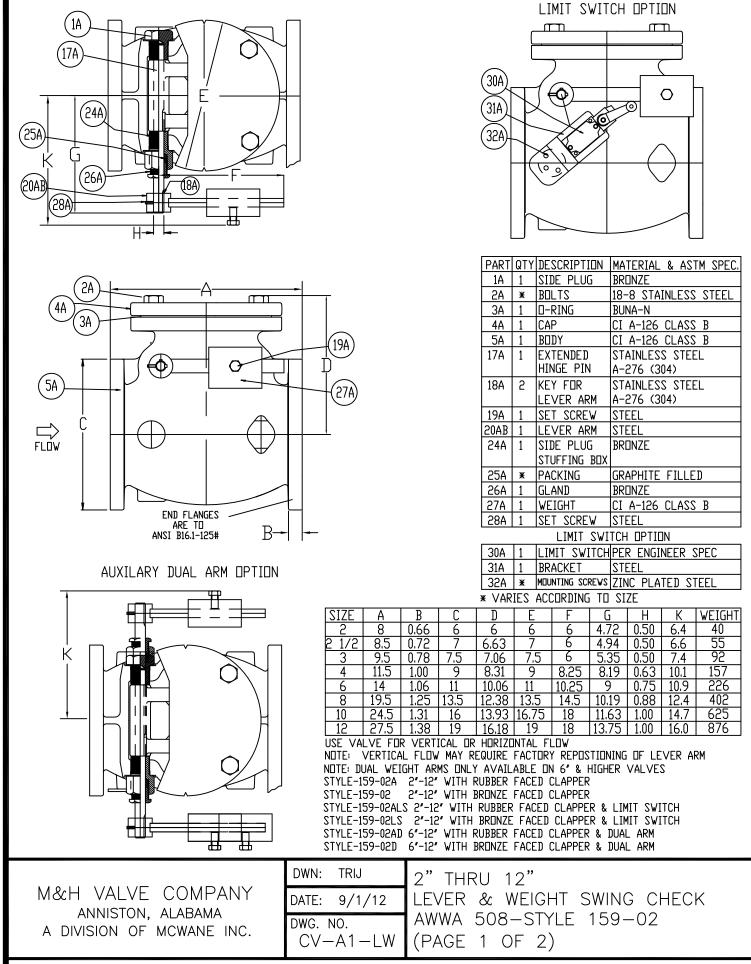
2" THRU 12" STANDARD / PLAIN SWING CHECK AWWA C508-STYLE 59-02 (PAGE 2 of 2)CV-A2-PC

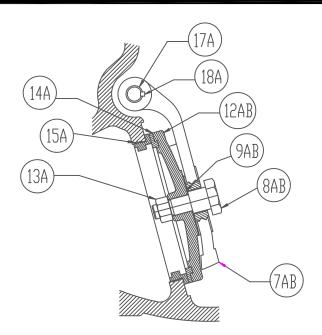
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DWN: TRIJ

DWG. NO.

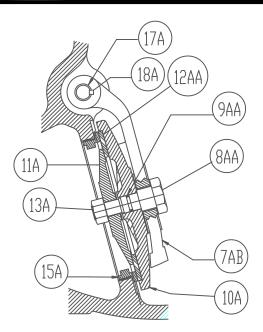
DATE: 9/1/12





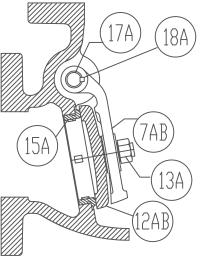
4"-12" LEVER & WEIGHT BRONZE SEATED DISC ASSEMBLY

1	HINGE W/KEYWAY	DUCTILE IRON A-536
1	DISC BOLT	(4"-8") STEEL(10"-12") BRONZE
2	DISC BOLT WASHER (4"-8")	
1	DISC	CAST IRON A-126 CLASS B
1	DISC NUT	18-8 STAINLESS STEEL
1	DISC RING	BRENZE
1	SEAT RING	BRENZE
1	EXTENDED HINGE PIN	STAINLESS STEEL A-276 (304)
2	KEY	STAINLESS STEEL A-276 (304)
	1 1 1 1 1	1 DISC BOLT 2 DISC BOLT WASHER (4"-8") 1 DISC 1 DISC NUT 1 DISC RING 1 SEAT RING 1 EXTENDED HINGE PIN



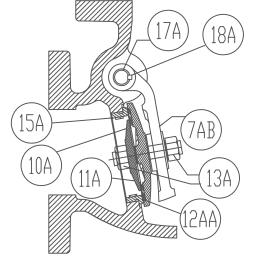
4"-12" LEVER & WEIGHT RESILIENT SEATED DISC ASSEMBLY

1 10		VER & WEIGHT RES	METERAL SETTED DISC HISSENDE
7AB	1	HINGE W/KEYWAY	DUCTILE IREN A-536
8AA	1	DISC BOLT	(4"-8") STEEL(10"-12") BRONZE
9AA	1	DISC BOLT D-RING (10",12")	SYNTHETIC RUBBER
10A	1	DISC HOLDER	CAST IREN A-126 CLASS B
11A	1	DISC PLATE	BRONZE
12AA	1	DISC	NITRILE (BUNA N) RUBBER
13A	1	DISC NUT	18-8 STAINLESS STEEL
15A	1	SEAT RING	BRONZE
17A	1	EXTENDED HINGE PIN	STAINLESS STEEL A-276 (304)
18A	2	KEY	STAINLESS STEEL A-276 (304)



2"-3" LEVER & WEIGHT BRONZE SEATED DISC ASSEMBLY

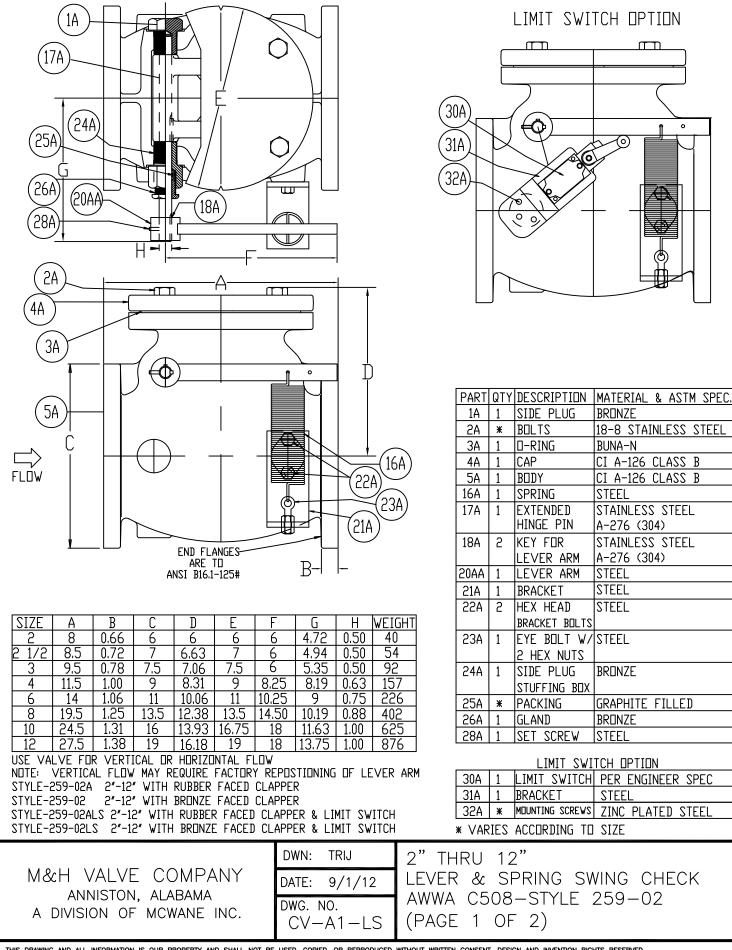
1	HINGE W/KEYWAY	BRONZE
1	DISC	BRONZE
	(WITH INTEGRAL DISC BOLT)	
1	DISC NUT	18-8 STAINLESS STEEL
1	SEAT RING	BRONZE
1	EXTENDED HINGE PIN	STAINLESS STEEL A-276 (304)
2	KEY	STAINLESS STEEL A-276 (304)
	1	(WITH INTEGRAL DISC BOLT) 1 DISC NUT 1 SEAT RING

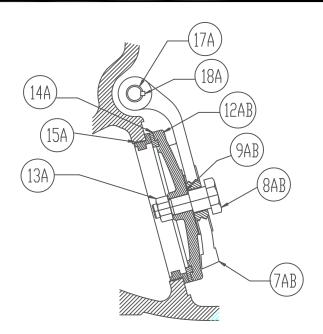


2"-3" LEVER & WEIGHT RESILIENT SEATED DISC ASSEMBLY

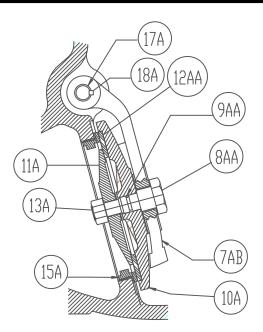
7AB	1	HINGE W/KEYWAY	BRONZE
10A	1	DISC HOLDER (WITH	BRENZE
		INTEGRAL DISC BOLT>	
11A	1	DISC PLATE	BRENZE
12AA	1	DISC	NITRILE (BUNA N) RUBBER
13A	2	DISC NUT	18-8 STAINLESS STEEL
15A	1	SEAT RING	BRONZE
17A	1	EXTENDED HINGE PIN	STAINLESS STEEL A-276 (304)
18A	2	KEY	STAINLESS STEEL A-276 (304)

ANNISTON, ALABAMA	DATE: 9/1/12 DWG. NO.	2" THRU 12" LEVER & WEIGHT SWING CHECK AWWA C508—STYLE 159—02 (PAGE 2 OF 2)			
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7AB	1	HINGE W/KEYWAY	DUCTILE IRON A-536	
8AB	1	DISC BOLT	(4"-8") STEEL(10"-12") BRONZE	
9AB	2	DISC BOLT WASHER (4"-8")		
12AB	1	DISC	CAST IRON A-126 CLASS B	
13A	1	DISC NUT	18-8 STAINLESS STEEL	
14A	1	DISC RING	BRONZE	
15A	1	SEAT RING	BRONZE	
17A	1	EXTENDED HINGE PIN	STAINLESS STEEL A-276 (304)	
18A	2	KEY	STAINLESS STEEL A-276 (304)	



4"-12" LEVER & WEIGHT BRONZE SEATED DISC ASSEMBLY 4"-12" LEVER & WEIGHT RESILIENT SEATED DISC ASSEMBLY

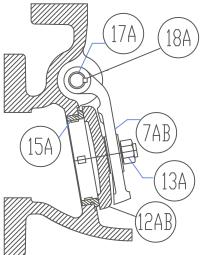
1	HINGE W/KEYWAY	DUCTILE IRON A-536
1	DISC BOLT	(4"-8") STEEL(10"-12") BRONZE
1	DISC BOLT D-RING (10",12")	SYNTHETIC RUBBER
1	DISC HOLDER	CAST IRON A-126 CLASS B
1	DISC PLATE	BRONZE
1	DISC	NITRILE (BUNA N) RUBBER
1	DISC NUT	18-8 STAINLESS STEEL
1	SEAT RING	BRONZE
1	EXTENDED HINGE PIN	STAINLESS STEEL A-276 (304)
2	KEY	STAINLESS STEEL A-276 (304)
	1 1 1 1	1 DISC HOLDER 1 DISC PLATE 1 DISC 1 DISC 1 DISC NUT 1 SEAT RING

17A

18A

7AB

13A



2"-3" LEVER & WEIGHT BRONZE SEATED DISC ASSEMBLY 2"-3" LEVER & WEIGHT RESILIENT SEATED DISC ASSEMBLY

7AB 1 HINGE W/KEYWAY BRDM	NZE	7AB 1 HINGE W/KEYWAY BRONZE
12AB 1 DISC BRDN	NZE	10A 1 DISC HOLDER (WITH BRONZE
(WITH INTEGRAL DISC BOLT)		INTEGRAL DISC BOLT)
13A 1 DISC NUT 18-8	3 STAINLESS STEEL	11A 1 DISC PLATE BRONZE
15A 1 SEAT RING BROM	NZE	12AA 1 DISC NITRILE (BUNA N) RUBBER
17A 1 EXTENDED HINGE PIN STAI	INLESS STEEL A-276 (304)	13A 2 DISC NUT 18-8 STAINLESS STEEL
18A 2 KEY STAI	INLESS STEEL A-276 (304)	15A 1 SEAT RING BRUNZE
		17A 1 EXTENDED HINGE PIN STAINLESS STEEL A-276 (304)
		18A 2 KEY STAINLESS STEEL A-276 (304)
M&H VALVE COMPANY anniston, alabama a division of mcwane inc.	DATE: 9/1/12	2" THRU 12" LEVER & SPRING SWING CHECK AWWA C508—STYLE 259—02 (PAGE 2 OF 2)

15A

10A

11A

