





TYLER PIPE NO-HUB CAST IRON SOIL PIPE & FITTINGS SUBMITTAL

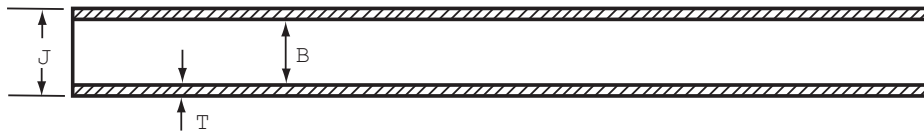
Tyler Pipe • 11910 CR 492 • Tyler, TX 75706 • (800) 527-8478

SPECIFICATIONS:

All 1½ inch diameter and larger cast iron soil pipe and fittings for above and below grade soil, waste, vent lines, rain water conductors and storm drainage lines shall bear the registered insignia  or  NO HUB® indicating that these items used in the sanitary system comply with the Cast Iron Soil Pipe Institute Standards 301 or ASTM A888.

STANDARDS:

- CISPI 301: Hubless Cast Iron Soil Pipe & Fittings
- ASTM A 888: Hubless Cast Iron Soil Pipe & Fittings
- ASTM C 564: Rubber Gaskets for Cast Iron Soil Pipe & Fittings



NO-HUB PIPE, TEN-FOOT LAYING LENGTH

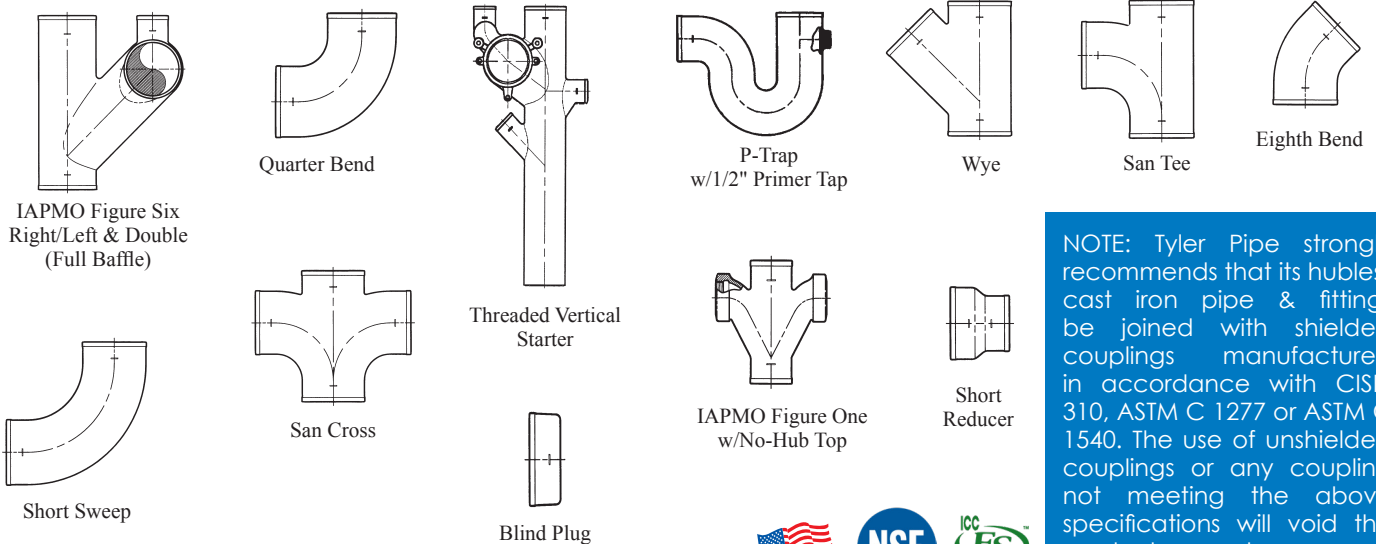
Size	Wt. per 10'* lbs.	Per Bundle	
		Pieces	Wt. lbs.
1½	30	54	1620
2	36	64	2304
3	52	48	2496
4	74	30	2220
5	94	24	2256
6	110	21	2310
8	180	15	2700
10	258	8	2064
12	325	6	1950
15	497	3	1416

*Note: Weights approximate, for shipping purposes only.

NO-HUB, TEN-FOOT LAYING LENGTH DIMENSIONS AND TOLERANCES

Size	Hubless Pipe Barrels		T Thickness	
	B Inside Diameter	J Outside Diameter	Nom.	Min.
1½	1.50±.09	1.90±.06	.16	.13
2	1.96±.06	2.35±.09	.16	.13
3	2.96±.06	3.35±.09	.16	.13
4	4.00±.06	4.38+.09-.05	.19	.15
5	4.94±.09	5.30+.09-.05	.19	.15
6	5.94±.09	6.30+.09-.05	.19	.15
8	7.94±.13	8.38+.13-.09	.23	.17
10*	10.00±.13	10.56±.09	.28	.22
12	11.94±.09	12.50±.09	.28	.22
15	15.11±.09	15.83±.09	.36	.30

* O.D. Barrel out of round tolerance of ±.04 is permitted.



NOTE: Tyler Pipe strongly recommends that its hubless cast iron pipe & fittings be joined with shielded couplings manufactured in accordance with CISPI 310, ASTM C 1277 or ASTM C 1540. The use of unshielded couplings or any coupling not meeting the above specifications will void the product warranty.

